

# TWISTER

## Drying damp textile waste by centrifugation



Centrifugation unit



Treatment unit in its containment and transport case

### Fields of application

An industrial tool for drying textiles used during cleaning operations to absorb residual liquids or to decontaminate equipment using damp wipes :

- Mobile, compact and autonomous, designed for the exudation of damp textiles by high speed centrifugation (2800 rpm)
- Ergonomic solution equipped with two spin-driers, allowing the optimization of treatment rates
- Easy to use and robust, with no complex electronic or mechanical components

Modular solution to meet the different settings and needs of our customers :

- Installation of the spin-driers in a fixed position (without mobile skid)
- Operation of a single spin-driers for small size deposits
- Possibility to process the textile to reach dryness levels greater than 90%
- Treatment compatible with a wide range of fibrous waste (e.g. glass wool, rock wool, etc.)

Performance characteristics compatible with outlet requirements :

- Compatibility of treated waste with the dry waste processing chain : incineration at the French processing and packaging nuclear center (Cyclife), VLL-waste compactors, mid-to high-capacity LIL-waste drum presses depending on textile type
- Constant product quality : dryness independent of wipes load and moisture content

### Advantages

- **PERFORMANCE**  
Major reduction in treatment operating times compared to current drying practices (divided by >10 compared to a ventilated hood)
- **WASTE OPTIMIZATION**  
Very good exudation performance allowing for «dry waste» compatibility
- **OCCUPATIONAL SAFETY**  
Secure system for safe operator use
- **RELIABILITY**  
Robust «zero maintenance» system
- **QUALITY**  
Elimination of non-conformities by the absence of free water in the packages

### Key data

- **Treatment time:** 2 minutes per 10 to 15-liter per batch
- **2 parallel centrifugation systems for continuous treatment:**
  - Drying rate for damp waste: 300 l/h
  - Up to 600 l/h on an automatic and constant rate
- **Exudation performances:**

Textile type	Synthetic	Cellulosic
Dryness	~90%	~65%
Compaction test	No release at 360 kg/cm <sup>2</sup>	Release from 140 kg/cm <sup>2</sup>

# A proven solution for waste management optimization

## Our offer

Orano DS proposes:

- The implementation of the solution for recurrent or specific operations requiring the treatment and packaging of radioactive wet textile waste
- The supply of standard equipment and the deployment of support services
- The study and the adaptation of this solution to the specific constraints of each operator



## Our references

### • Processing of legacy waste:

Treatment of 80 drums of wet wipes at the Orano Tricastin site

Compaction of the dried wipes on the STD's compactor before storage at Andra's VLLW storage facility



### • Treatment of waste from clean-up/dismantling:

Implementation of the centrifugal drying process as part of the clean-up operations on the EDF Saint Laurent-des-Eaux site undergoing dismantling

Packaging of dried wipes in HDPE drums for incineration at Cyclife



### • Treatment of operating waste:

Treatment of wet textile waste from operating activities at the EDF Chinon NPP

Pre-compacting of dried wipes in HDPE drums for incineration at Cyclife



Watch the  
TWISTER  
presentation  
video



Contact us to discover the range of capabilities  
of TWISTER

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