DEROSA Semi-automatic robotic cutting

DÉcoupe RObotisé Semi Automatique

Scope









Create a digital twin of the workspace using onboard 3D scanning

- 3D scanning of the equipment to be cut and its environment
- Reproduction of the 3D environment in real time in the form of a point cloud
- New 3D scan after cutting to reconstruct the new «as-built» environment

Precise configuration of cutting operations

- Choice of the right cutting tool for the configuration
- Cutting paths defined by the operator, directly in the points cloud, taking the parameters of the selected tool into account

Risk-free cutting sequence

- Simulation of robot cutting trajectory to confirm accessibility of both the equipment to be cut and the built-in tool
- Detection and management of robot's collisions with its environment

Automatic, optimized cutting

- Cutting in automatic mode following the trajectory set by the operator and confirmed by the anti-collision and accessibility calculation
- Robot speed controlled by cutting force measurement

- Advantages

- STANDARDIZATION Use of industrial robotic arms that are robust, reliable, and cost-competitive
- **PERFORMANCE** Use of cutting tools in optimal conditions, resulting in savings on consumables of around 50%, with a direct impact on operating times
- ADAPTABILITY

System that can be adapted to different working configurations, different robotic arms and cutting tools and different operations (unpacking from bulk, packing of waste, etc.)

SIMPLICITY

User-friendly human-machine interface (HMI) that is easy to use and requires no robotics training

Key data

- Adapted to the use of different tools (230 mm circular saw, 125 mm / 230 mm / 300 mm grinder, band saw, Fein saw, laser, plasma torch)
- Preparation time for a series of consecutive cutting operations reduced by 10 to 30 minutes
- Cutting to millimeter accuracy

Semi-automatic robotic cutting system, adapted to volume reduction operations in a nuclear environment

Model-based qualification prior to operational deployment

Reproduction of worksite conditions

Performance of cutting operations on representative models of containments made of stainless steel.



Shielded containment at CEA Fontenay-aux-Roses



DEROSA control station



Representative model of an ECE drum from Orano la Hague

Gains reproducible under real conditions



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